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## INTERNATIONAL SEARCH REPORT

PCT/C 3/00991

A. CLASSIFICATION OF SUBJECT MATTER IPC 7 B23K37/053 B23K37/04 B25B11/02

3K37/04 B25B5/14

B25B5/06

B25B5/12

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

 $\begin{array}{ccc} \text{Minimum documentation searched (classification system followed by classification symbols)} \\ \text{IPC 7} & \text{B23K} & \text{B25B} \end{array}$ 

Documentation searched other than minimum documentation to the extent that such documents are included. In the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

PAJ, EPO-Internal, WPI Data

C. DOCUM	ENTS CONSIDERED TO BE RELEVANT	
Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to daim No.
Х	US 4 175 735 A (J.R. GRIFFIN) 27 November 1979 (1979-11-27)	1,6-9
A	column 2, line 35 -column 3, line 68; figures 1,2	2–5
Χ	US 5 067 696 A (A.D MORLEY) 26 November 1991 (1991-11-26)	1,6,7
A	column 4, line 35 -column 5, line 31; figures 1-4	2,8,9
X	US 5 839 647 A (D.A. ORNE) 24 November 1998 (1998-11-24)	1,6,7
A	column 2, line 39 -column 3, line 3; figures 2-4	2,8,9
X	US 2 172 461 A (C.T. WHITESCARVER) 12 September 1939 (1939-09-12) the whole document	1,6,7
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Further documents are listed in the continuation of box C:	Y Patent family members are listed in annex.
Special categories of cited documents:      A* document defining the general state of the art which is not considered to be of particular relevance      E* earlier document but published on or after the international filling date      L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)      O* document referring to an oral disclosure, use, exhibition or other means      P* document published prior to the international filling date but later than the priority date claimed	<ul> <li>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</li> <li>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone</li> <li>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</li> <li>"&amp;" document member of the same patent family</li> </ul>
Date of the actual completion of the international search  17 October 2003	Date of mailing of the international search report 03/11/2003
Name and mailing address of the ISA  European Patent Office, P.B. 5818 Patentlaan 2  NL – 2280 HV Rijswijk  Tel. (+31–70) 340–2040, Tx. 31 651 epo nl,  Fax: (+31–70) 340–3016	Authorized officer  Jeggy, T

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